IN THE SPECIFICATION:

Please add the following new paragraph after paragraph [0013]:

[0013.1] Figure 5 is a view of a side of two adjacent milling inserts.

Please replace paragraph [0015] with the following paragraph:

[0015] As shown in **Figure 1**, the legs **102** and spacer **108** may be formed integrally with the rest of the insert **100** by using a single mold that forms the entire insert **100**. Alternatively, the spacer **108** and/or the legs **102** can be added to the insert **100** in a separate process. Depending on how the mill insert **100** is arranged on the mill blade with respect to other mill inserts (not shown), additional spacers **108** may be added to an adjacent side of the mill insert **100**. Legs **102** provide an evenly distributed bond to be made between the base **112** of the mill insert **100** and the blade of the mill **104** once the mill insert **100** is bonded to the mill by such methods as brazing or welding. Changing the height of the legs **102** alters the bond strength created between the mill insert **100** and mill blade **104**. Bond strength maximizes between surfaces separated by .0005 inches to .002 inches and decreases if the separation exceeds .015 inches. Therefore, the legs **102** preferably have a height of .005 inches in order to provide a separation between the base **112** and the mill blade **104** that establishes a high bond strength once brazed. Similarly, spacers **108** evenly distribute the bond to be made between inserts, and altering the length of the spacers **108** adjusts the bond strength created between the mill insert **100** and additional mill inserts ~~(not shown)~~ adjacently positioned. Figure 5 shows two adjacent milling inserts **100** and the spacer **108** of one of the inserts in contact with the other insert. Selecting a spacer with a length of preferably .015 inches provides a more pliable bond, allows some flexure between inserts, and forms a better bond with the blade **104** than between inserts.

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